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D4131-9

Job Sheet 185988



Part No: D4131-9

Job Qty: 8 ea

Part Name: Label Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 10 IPP REV:A 11.09.26 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs		11/30/18	0.00	0.56	Waterjet - Flow		<i>MC 18/11/18</i>
110	QC	8 pcs		11/30/18	0.00	0.00	QC2 Waterjet-3		<i>MC 18/11/18</i>
120	QC	8 pcs		11/30/18	0.00	0.00	QC8-4		<i>38</i>
130	Packaging	8 pcs		11/30/18	0.00	0.00	Packaging3		<i>9-89</i>
140	QC21-SA	8 Ea		11/30/18	0.00	0.00	QC21		<i>21</i>
									<i>9-89</i>
									NOV 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	.1352 sf (.0169 ea)	100-Waterjet - Flow - 1	<i>5021857</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S22GA	0	140	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		QTY Effective :				MRB (QSI042) Approval																			
		situation				Completed By																			
						Lead hand / Supervisor Approval Verification																			
						QC / QA Coordinator Approval																			
Envi DART AEROSPACE Container No: S128560 Part: D4131-9 Job No: 185988 Serial No/Batch: S128560 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 11/16/18		Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified		Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due		Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter OTHER :																			
				ATEGORY Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Misabeled Fit/Function Misaligned/off center		Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence																			

